

Date: Monday, 3/26/2007 3:23:26 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPRING
Job Number : 31486	
Estimate Number : 10497	
P.O. Number : N/A	Part Number : D2535
This Issue : 3/26/2007 S.O. No. : MA	Drawing Number : D2535 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : MA Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 28363	Material : N/A
Written By : <u>JA</u>	Due Date : 4/8/2007
Checked & Approved By : <u>9807.03.27</u>	Qty: <u>110</u> Um: Each
Comment : Est. A 99.04.19 New Issue (From hand written IPP) -DM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 3427
C 207103/27 (110)

Possible Supplier: Victoria Spring, 0.070 SS Torsion Spring

2.0	D2535P	Spring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)
 SPRING

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Check dims to dwg

P 7/4/1 (110)
0704-12 (110)
QSP019

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7/4/13 89

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 07/04/16

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPRING

Job Number: 31486

Part Number: D2535

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(110)

Comment: FINAL INSPECTION/W/O RELEASE

2007/04/16

Job Completion



U of 04.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

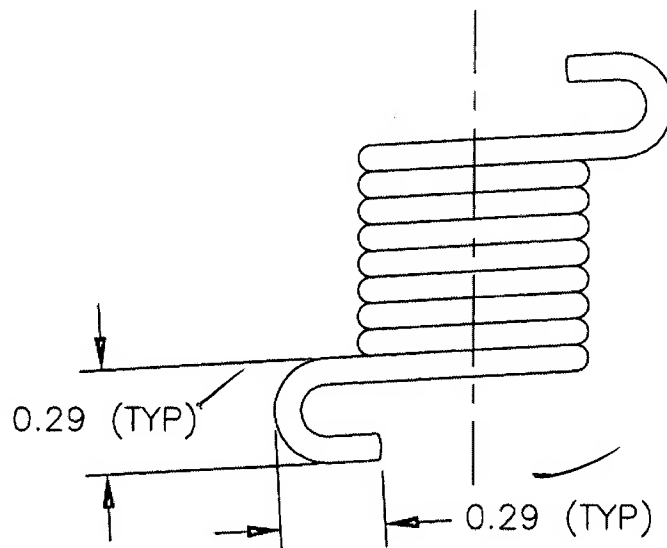
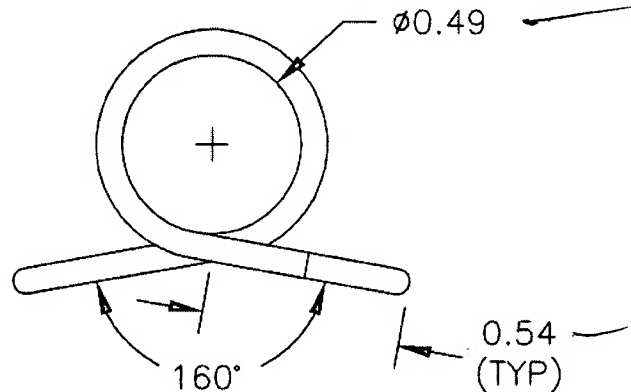
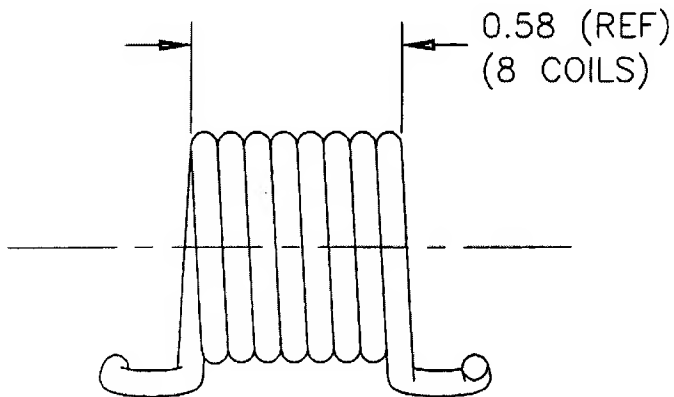
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED [Signature]	DRAWING NO. D2535	REV. A SHEET 1 OF 1
DATE 99.04.08	TITLE SPRING SPEC CONTROL		SCALE 2:1
A	99.04.08	NEW ISSUE	

RELEASED
99.05.11 KE



SPECIFICATION CONTROL DRAWING

TENSION SPRING WITH 8 COILS (NO GAP BETWEEN COILS)

MATERIAL: AISI STAINLESS STEEL $\phi 0.070$

POSSIBLE SUPPLIERS: VICTORIA SPRINGS, P/N .070SS TENSION SPRING

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31486

CERTIFICATE OF COMPLIANCE

Victory Spring Ltd.

#2, 6104 - 82 Ave, Edmonton, AB T6B 0E7
Tel: (780) 442-4020 • Fax: (780) 468-1946

PRECISION COIL SPRINGS AND WIRE FORMS

CUSTOMER: Dart Aerospace

DATE: April 5, 2007

PO # 3427

INV # 17024

VICTORY SPRING LTD. HEREBY CERTIFIES THAT:

- 1) All material used in the manufacture of parts for the above purchase order number is in conformance with the material specifications indicated on drawing or purchase order.
- 2) All parts supplied on above mentioned purchase order have been manufactured in accordance to all applicable instructions and specifications.

AUTHORIZED SIGNATURE



Chris Burrowes

THIS CERTIFICATE COVERS:

QUANTITY	DESCRIPTION
110 pcs	D2535P Torsion Spring